PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACTION See Form PCT/IPEA/416					
110101801/JOL						
International application No.	International filing date (day/month/year)	Priority date (day/month/year)				
PCT/SE2005/000123	02-02-2005	03-02-2004				
International Patent Classification (IPC) or national classification and IPC						
See Supplemental Box						
Applicant						
MIRCONA AB etal						
1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.						
2. This REPORT consists of a total of 5 sheets, including this cover sheet.						
3. This report is also accompanied by ANNEXES, comprising:						
	, <u> </u>					
	t and to the International Bureau) a total of	sheets, as follows:				
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
	supersede earlier sheets, but which this Author	ity considers contain an amendment that goes				
beyond the d	isclosure in the international application as file					
Supplementa	I Box.					
b (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))						
, containing a sequence listing and/or tables related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the						
Administrative Instru		ice Listing (see Section 802 of the				
4. This report contains indications relating to the following items:						
<u>-</u>						
Box No. II Priority	-					
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
Box No. IV Lack of unity of invention						
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
	a defects in the international application					
	<u></u>					
Box No. VIII Certain observations on the international application						
Date of submission of the demand	Date of completion	of this report				
	•	•				
15-07-2005	05-05-2006	5				
Name and mailing address of the IPEA/S						
Patent- och registreringsverket						
Box 5055 S-102 42 STOCKHOLM	 Fredrik St	rand / MRo				
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International application No.

PCT/SE2005/000123

Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

International patent classification (IPC)

B23B 29/00 (2006.01)

B23B 29/02 (2006.01)

B23B 51/00 (2006.01)

B23C 5/00 (2006.01)

Form PCT/IPEA/409 (Supplemental Box) (April 2005)

International application No.

PCT/SE2005/000123

Box	No. I	Basis of the report				
1.	With r	regard to the language, this report is based on:				
	\boxtimes	the international application in the language in which it was filed				
	a translation of the international application into					
		which is the language of a translation furnished for the purposes of:				
		international search (Rules 12.3(a) and 23.1(b))				
		publication of the international application (Rule 12.4(a))				
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))				
2.	furnisi	regard to the elements of the international application, this report is based on (replacement sheets which have bee hed to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed re not annexed to this report):				
	\boxtimes	the international application as originally filed/furnished				
		the description:				
		pages as originally filed/furnished				
		pages* received by this Authority on				
	_	pages* received by this Authority on				
		the claims:				
		pages as originally filed/furnished				
		pages* as amended (together with any statement) under Article 19 pages* as amended (together with any statement) under Article 19				
		pages* received by this Authority on pages* received by this Authority on				
		the drawings:				
		pages as originally filed/furnished				
		pages* received by this Authority on				
		pages* received by this Authority on				
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.				
3.		The amendments have resulted in the cancellation of:				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
*		4 applies, some or all of those sheets may be marked "superseded."				

International application No.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement 1. Statement Novelty (N) Claims YES 1-12 Claims NO Inventive step (IS) Claims YES Claims NO 1-12 Industrial applicability (IA) Claims 1-12 YES Claims NO

2. Citations and explanations (Rule 70.7)

Cited documents:

D1: US 6076999 A1 D2: EP 0663542 A1 D3: DE 19948891 A1 D4: SU 559779 A2

The invention relates to a vibration-damped tool holder. The problem which the invention is intended solve is to provide a more simple method to damp vibrations.

Document D1 represents closest background art.

Claim 1

Document D1 (fig. 1) reveals a tool holder (1) for a machine tool comprising a shaft (2) and a head (3). The parts are joined together by an adhesive joint in form of a glued joint with vibration damping characteristics (claim 1). Adhesive materials in form of glues generally exhibit visco-elastic properties.

The invention differs from the document in that the document in that the visco-elastic material also comprises a bearer material.

A person skilled in the art faces the problem of providing a vibration damping material with an alternative design.

However, vibration damping material comprising several layers or a bearer material for the vibration damping layers as well as the use of such materials is well known to a person skilled in the art. A multilayer vibration damping material is exemplified in document D2.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box V

In background of this knowledge, it is considered obvious to a person skilled in the art to provide the tool holder in document D1 with a vibration damping material comprising a bearer material.

Consequently, the claim lacks inventive step.

Claims 2-12

The solutions according to claims 2-12 are, in background of what is known through documents D1 and D2 together with document D3 (showing a tool holder with a damped holder, fig. 2) and D4 (showing a tool holder with visco-elastic material in form of ring sections), only to be considered as solutions obvious to a person skilled in the art.

Therefore, claims 2-12 lack inventive step.

According to the arguments stated above, the according to claim 1-12 is novel but is not considered to involve an inventive step. The invention according to claims 1-12 is considered to be industrially applicable